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# PROPELLA Cavitation Assessment for a Family of Skewed Propellers

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## ABSTRACT

Cavitation characteristics for a family of skewed propellers were obtained by using an in-house panel method code PROPELLA. The propellers used were the existing NSRDC (US Navy Ship Research and Development Center) skewed propellers. Detailed geometry, open water test data, and results obtained from physical cavitation tunnel tests for these propellers were taken from published literature. Predictions were completed using appropriate wake data (either uniform inflow or measured wake survey data) to determine individual blade spindle torque, in-plane and out-of-plane bending moments and their fluctuations in both open water and behind-ship conditions. For the design speed, cavitation performance was assessed in both the open water and behind-ship conditions to determine thrust and torque breakdown.

## 1. Introduction

PROPELLA is a comprehensive tool for propeller performance evaluation and design [1]. Its main functionality is briefly listed as follows:

Code Function:	Propeller Hydrodynamic Prediction Code
Code Type:	Non-linear Unsteady Panel Method
Input Parameters:	Propellers with 2 to 10 blades Nozzles, rudders, stators, propeller pods (optional) Ice blockages (optional) Hub & shaft dimensions
Mesh Generator:	Allows user-specified paneling (uniform, co-sine, double co-sine)
Input Flow:	Uniform or user-defined (axial, tangential & radial values)
Operating Conditions:	Advance coefficients from bollard to vanishing thrust
Special Modules:	Cavitation module
Output Parameters:	Shaft thrust & torque Shaft transversal forces (vertical, horizontal & resultant) In-plane & out-of-plane bending moments Spindle torque Instantaneous & mean pressure distributions (on blade, nozzle & rudder surfaces)
Validation:	Code operation validated against various geometries

including Troost B4-55, P4119, P4679, Canadian Coast Guard ice-class open propeller, supply vessel ice-class propeller in nozzle, Marin propellers B, S, V, IOT-MUN podded propellers, Seiun-Maru propeller, etc.)

**Uniform Flow Analysis** – Allows comparison of multiple propeller geometries to determine optimum design for efficiency. Parameters such as pitch, rake, skew, number of blades & section shape can be examined easily.

**Cavitation Assessment** - Heavily loaded propellers can be investigated to determine likely thrust loss due to cavitation and user set cavitation numbers, in a range of  $0 < C_n < \infty$  for a wide range of loading conditions [2].

**Non-Uniform Flow** – Realistic inflow can be specified to calculate operational characteristics in a ship wake.

**Blocked Flow** – Ice pieces can be situated in close proximity to the propeller to assess hydrodynamic effects resulting from flow blockages.

**Structural Considerations** – Estimated propeller shaft normal and resultant forces & moments can be used as input for propeller structural design calculations.

Figure 1 shows some examples of propeller geometry generated by PROPELLA.

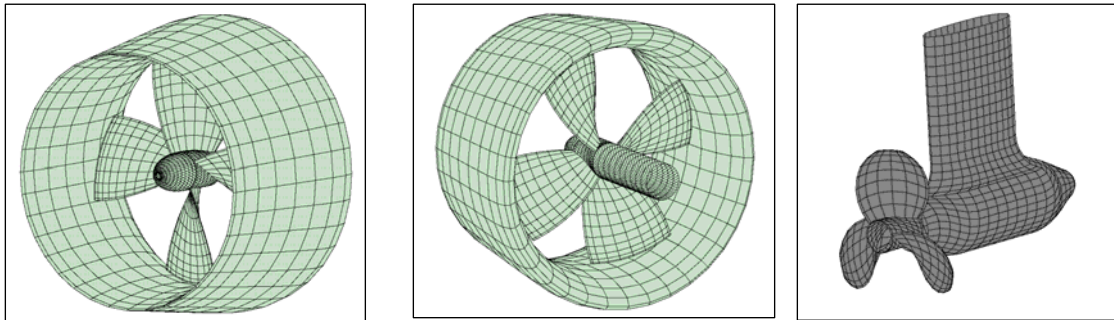


Figure 1. Propeller geometry generated by PROPELLA.

For more information on PROPELLA, see a poster attached as Appendix A.

## 2. Results and Discussion

### **Validation:**

Before the assessment was conducted, a series of validation runs were completed to verify the prediction characteristics of PROPELLA.

In the validation process, a plain DTMB (US David Taylor Ship Model Basin) P4119 propeller was evaluated. Table 1 presents the  $K_t$  and  $K_q$  values while a comparison of measured and predicted values, along with an image of the propeller mesh, is shown in figure 2.

David Taylor Ship Model Basin P4119, p/D=1.084				
J	0.00	0.20	0.50	0.833
Kt_exp	0.52	0.4220	0.29	0.1460
10Kq_exp	0.76	0.6490	0.48	0.2800
Kt_PROPELLA	0.537	0.436	0.291	0.143
10Kq_PROPELLA	0.762	0.649	0.477	0.271

Table 1. Kt and Kq prediction and measurement

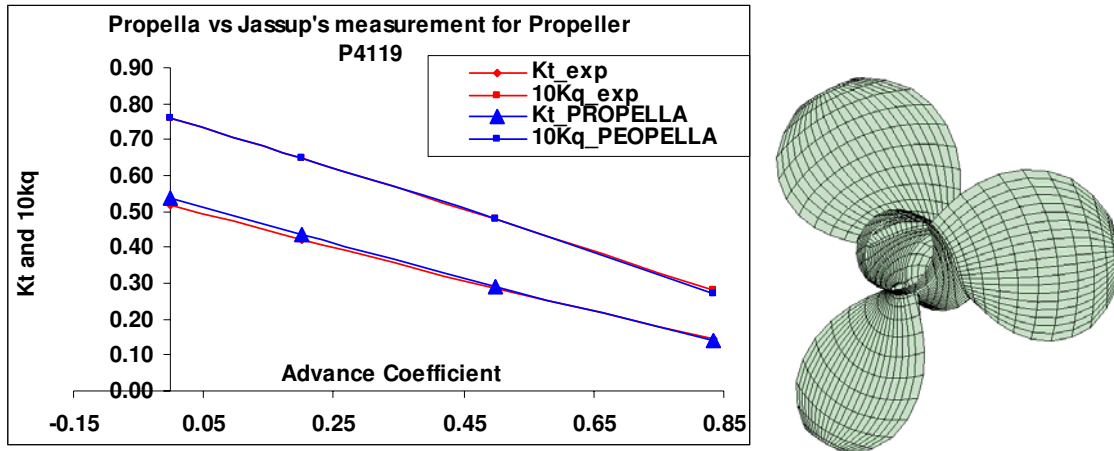


Figure 2. PROPELLA prediction and geometry mesh

An example of cavitation prediction is shown in Figures 3, 4 and 5 for three different advance coefficients. This example shows an Italian high speed propeller, named E03, that was used during a capability enhancement of PROPELLA in 2001 [2], comparing it with previous work by Caponnetto and Brizolaro [3].

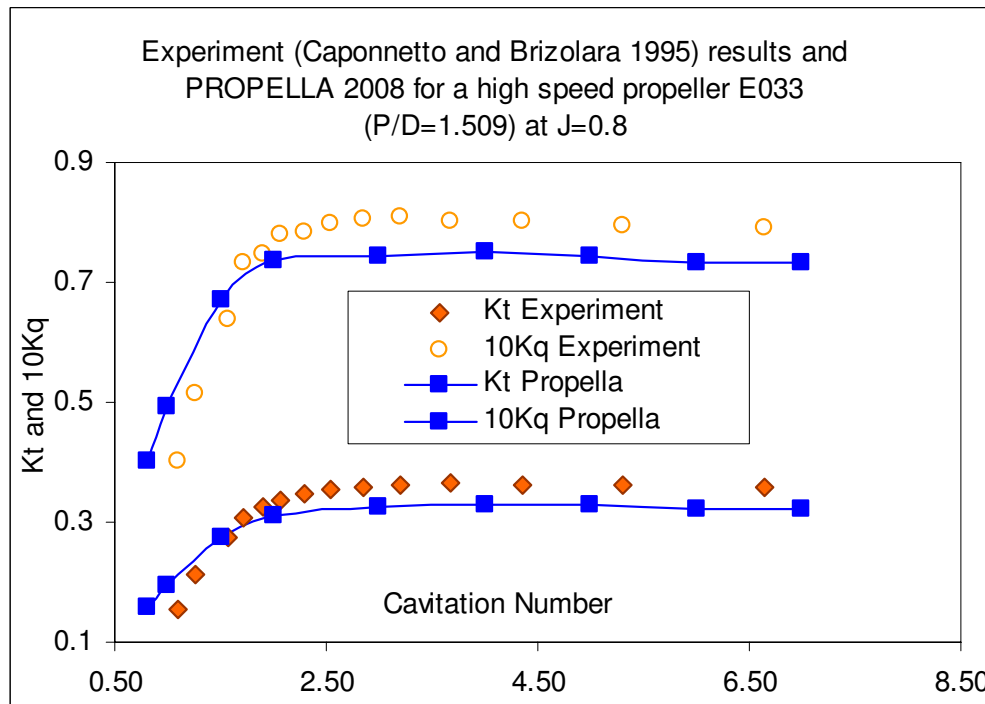


Figure 3. PROPELLA cavitation prediction for E03 at J=0.8.

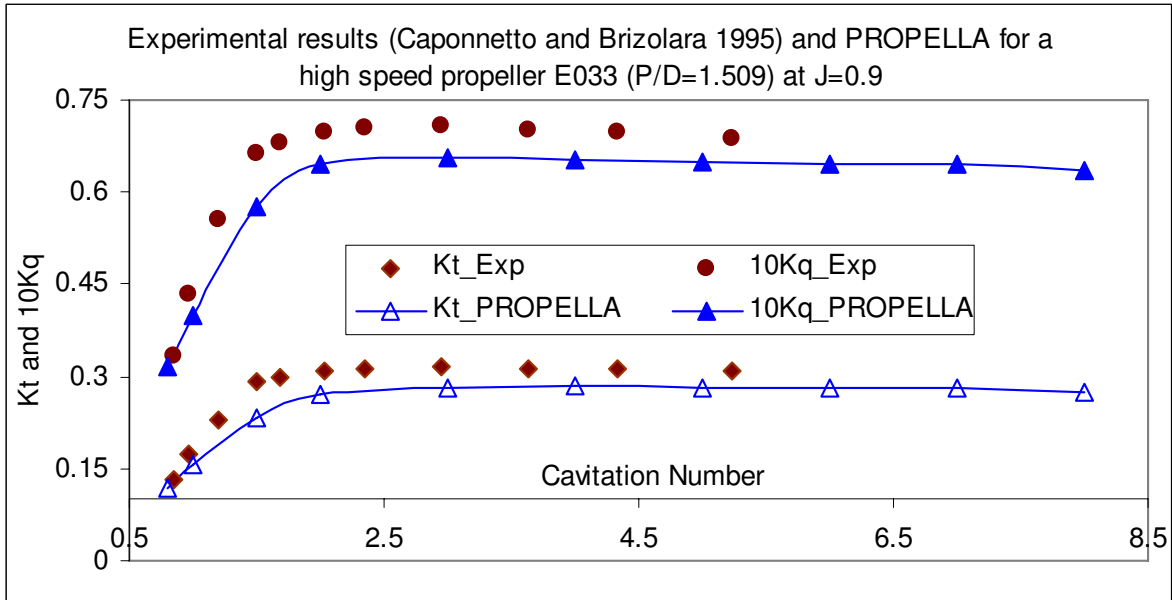


Figure 4. PROPELLA cavitation prediction for E03 at J=0.9.

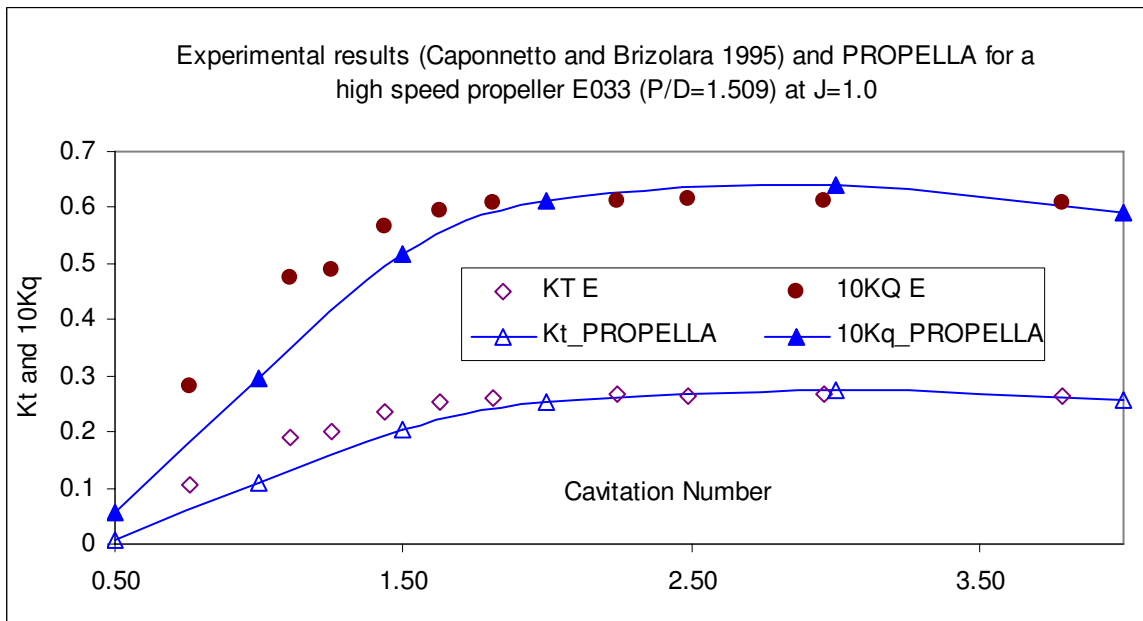


Figure 5. PROPELLA cavitation prediction for E03 at J=1.0.

Further validation was undertaken using the P4497 propeller by the US Naval Ship Research and Development Centre (NSRDC). The geometry of this propeller has a pitch ratio of 1.1999 with 36 degrees of skew and negative rake, ending up with a 36 degree warp, resulting in an appearance of zero rake.

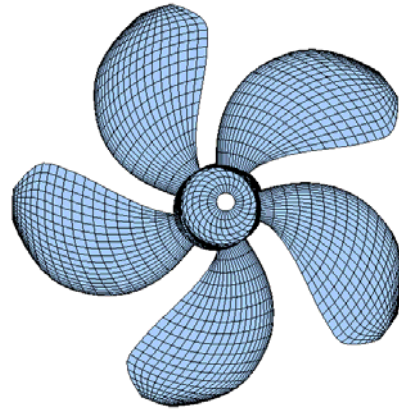
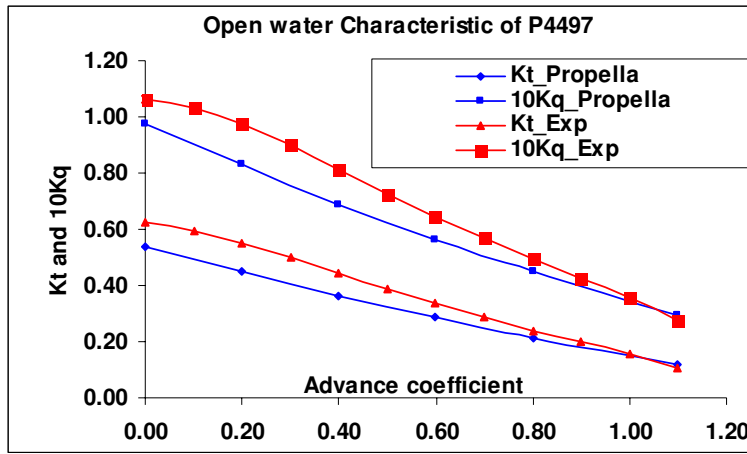


Figure 6. Current PROPELLA and previous experimental measurement  $K_t$  and  $K_q$  along with the outline geometry of the P4497 propeller (the 36-degree skew and zero induced rake, i.e. the warp propeller) [4].

### Thrust and Torque Cavitation Breakdown Characteristics:

The cavitation performance assessment was completed with PROPELLA for four propellers marked as A, B, C and D. The geometry details were described by Cumming et al. [4]. Figure 7 shows their geometry shapes as generated by PROPELLA.

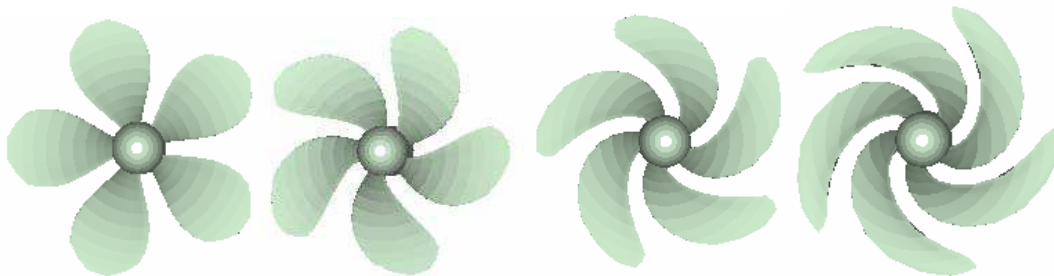


Figure 7. Geometry of Propellers A, B, C and D as generated and assessed by PROPELLA.

Figures 8, 9, 10 and 11 show the thrust and torque coefficients ( $K_t$  and  $K_q$ ) breakdown due to cavitation, at cavitation numbers  $C_{n\_v}$  of 0.6, 1.0, 2.0, 3.0, and 5.0. It is noted that the cavitation number used in these figures was defined by  $C_{n\_v} = \frac{2gh}{V_{shaft}^2}$  with a consideration of vapour

pressure. However, a more popular  $C_n$  is usually defined by  $C_n = \frac{P_{ref} - P_{vapor}}{\frac{1}{2} \rho n^2 D^2}$ , which is also

used in PROPELLA. Therefore, the relationship between  $C_{n\_v}$  and  $C_n$  is  $C_{n\_v} = \frac{C_n}{J^2}$ , where  $J$  is the advance coefficient. It also noted that cavitation number  $C_{n\_v}$  is a function of advance speed and at  $J=0.0$ ,  $C_{n\_v}$  is infinity. This means that the  $C_{n\_v}$  definition cannot assess cavitation performance at very low advance coefficients  $J$ .

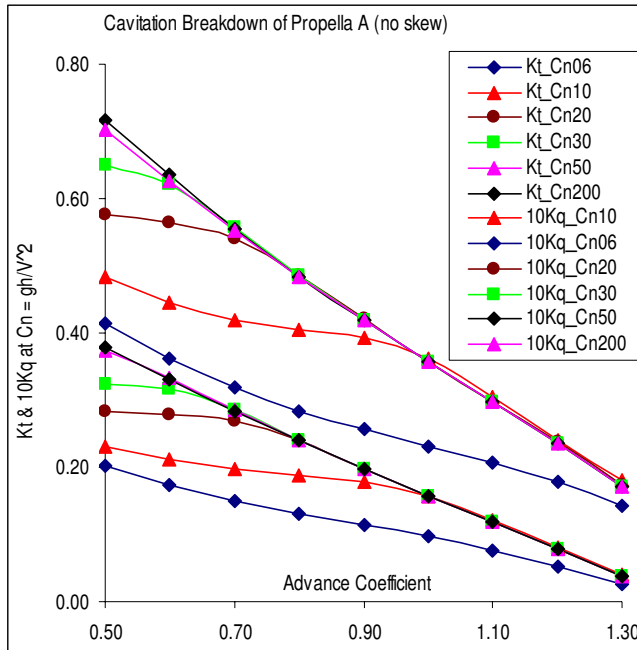


Figure 8. Thrust and torque breakdown due to cavitation for propeller A.

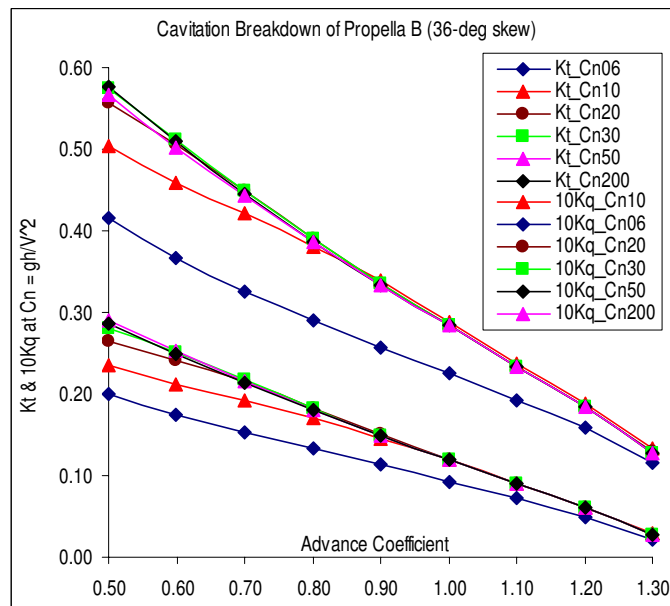


Figure 9. Thrust and torque breakdown due to cavitation for propeller B.

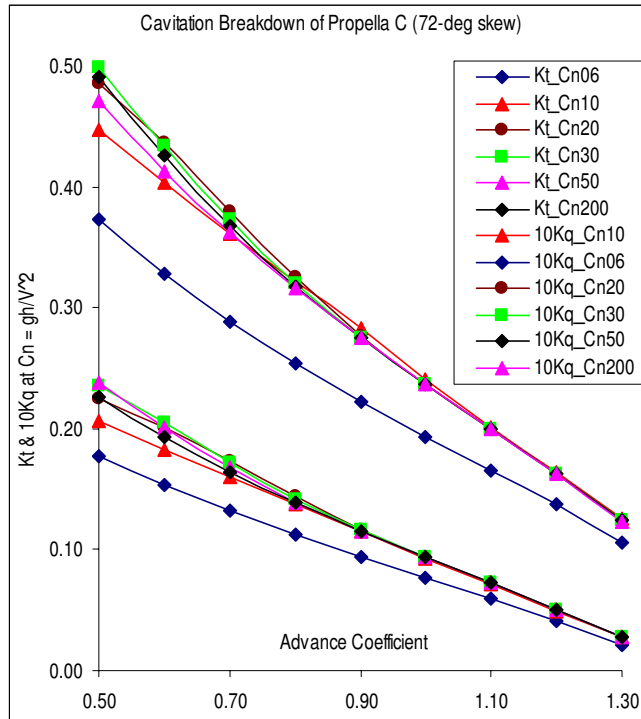


Figure 10. Thrust and torque breakdown due to cavitation for propeller C.

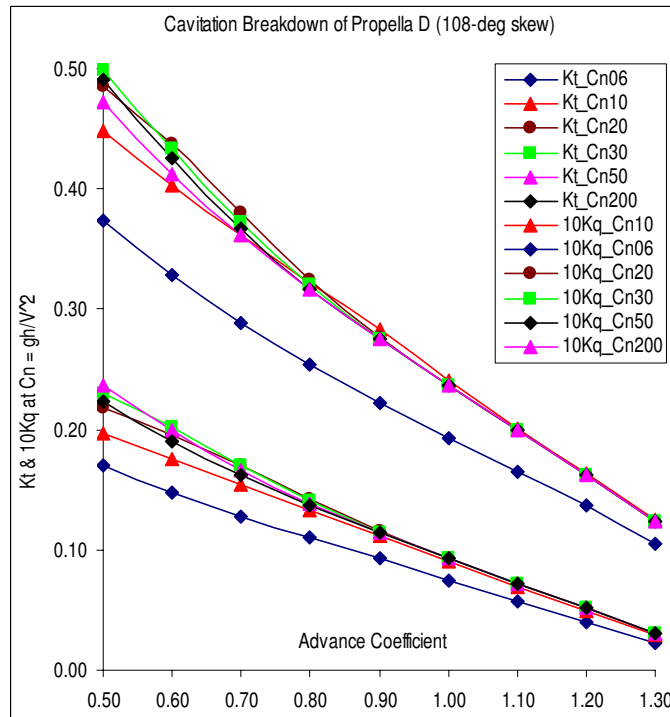


Figure 11. Thrust and torque breakdown due to cavitation for propeller D.

With the increase of blade skew, it can be seen that the effect of cavitation on thrust and torque breakdown was decreased, although the thrust production and required torque of the propellers were somewhat decreased.

***Behind-Ship Cavitation Performance in Terms of Load Fluctuations of Spindle Torque, In-Plane and Out-of-Plane Bending Moment***



Figures 12 and 13 show the shaft Kt and Kq fluctuation due to inflow wake. The inflow wake was taken from an existing wake survey for a fast containership (SEIUN-MARU) [5]. It can be seen that the fluctuation decreases with the increase of skew. Fluctuation on both thrust and torque reduced to nearly zero for Propeller D (with 108-degree skewed blades).

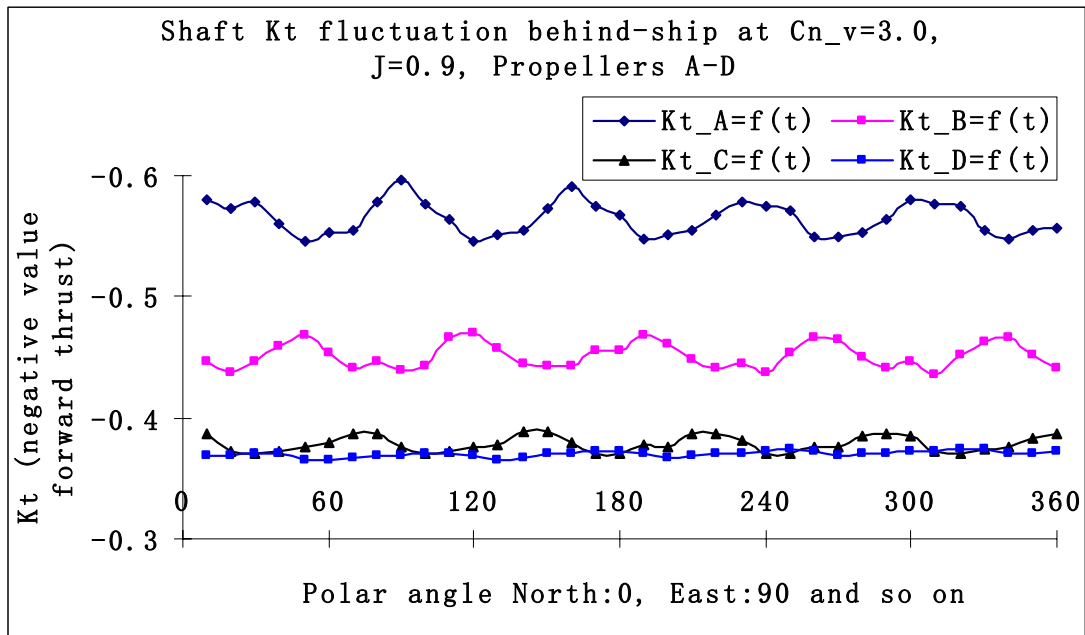


Figure 12. Shaft Kt fluctuation with inflow wake.

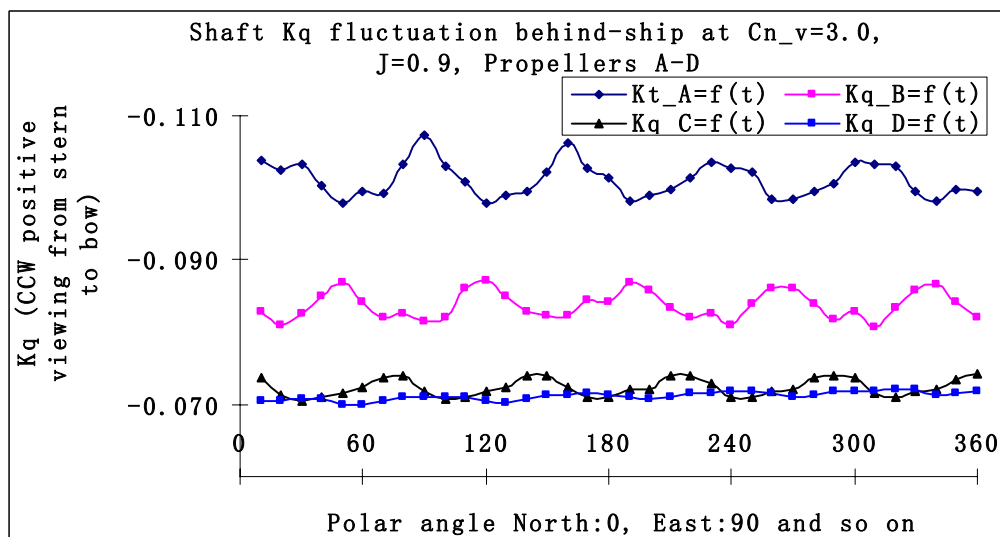


Figure 13. Shaft Kq fluctuation with inflow wake.

The inflow wake effect on fluctuation of thrust and torque, however, is very obvious for individual blades, as presented in Figures 14, 15, 16 and 17 which show the thrust fluctuation for 5 blades of each propeller. Torque fluctuations have the same trend and they are omitted here.

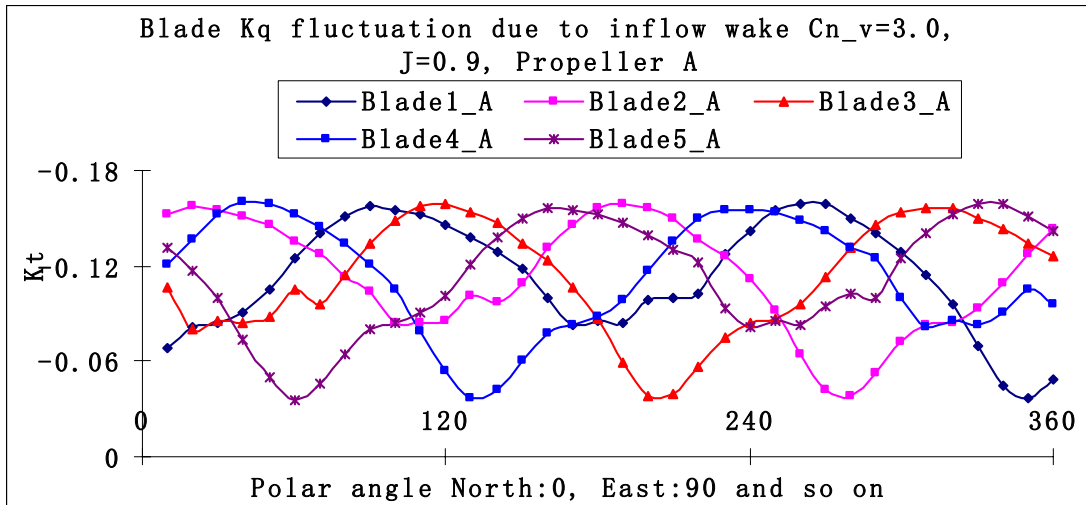


Figure 14. Thrust fluctuation for 5 blades of propeller A.

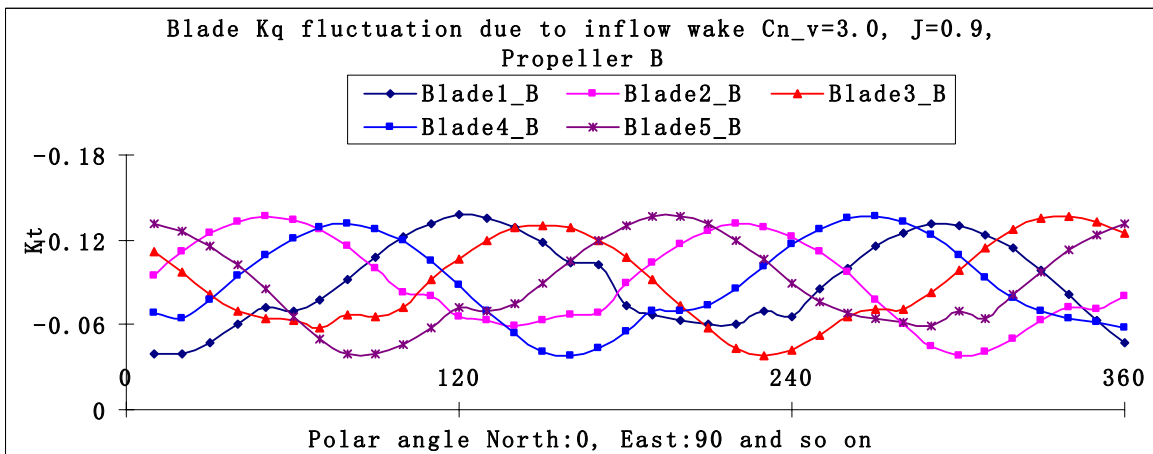


Figure 15. Thrust fluctuation for 5 blades of propeller B.

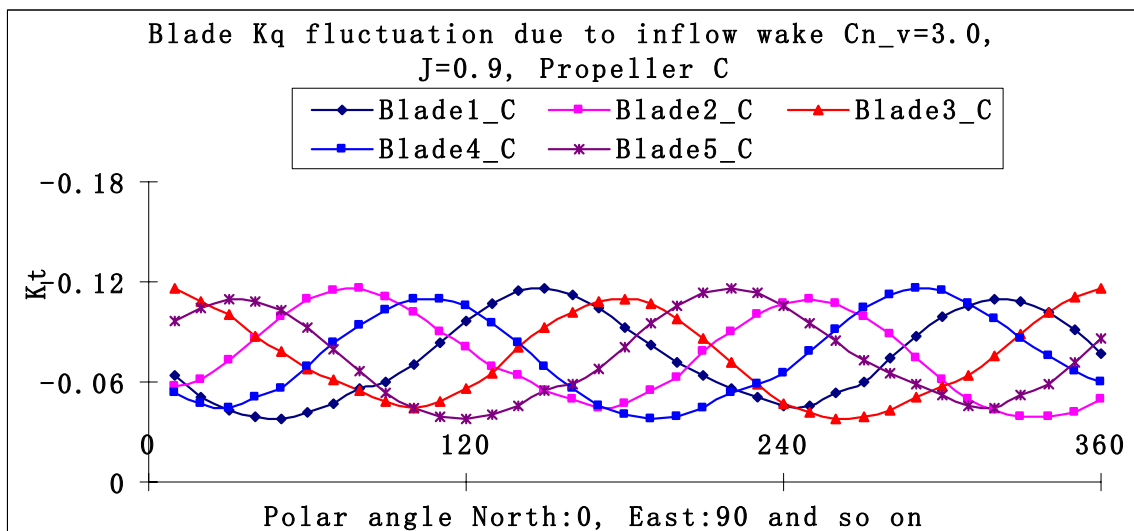


Figure 16. Thrust fluctuation for 5 blades of propeller C.

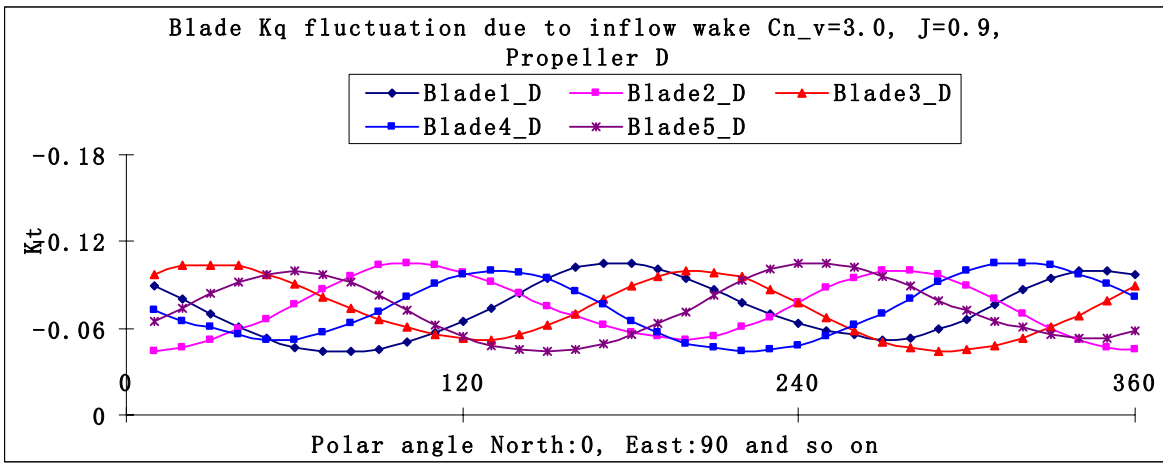


Figure 17. Thrust fluctuation for 5 blades of propeller D.

From Figures 14 to 17, it can be seen that, the thrust fluctuation due to inflow wake on the individual blade decreases substantially with increasing skew angle.

Figure 18 shows the spindle torque fluctuation of the first blade (the key blade) for each propeller.

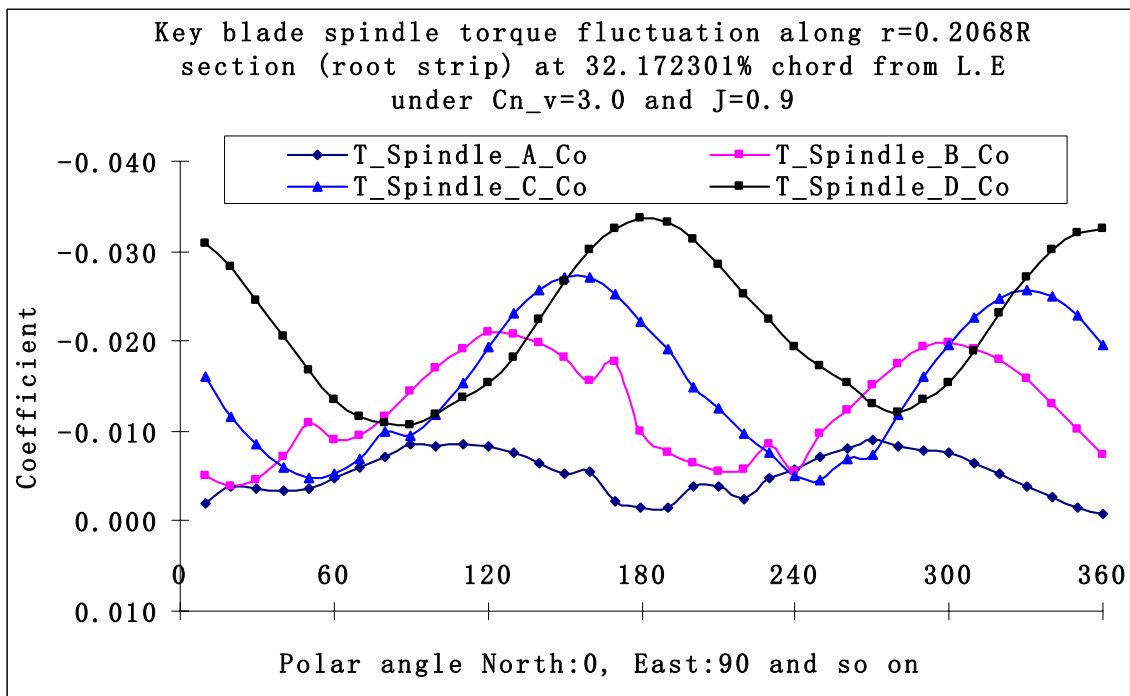


Figure 18. Spindle torque fluctuation of the first blade (the key blade) for 4 propellers.

Figures 19 and 20 show in-plane and out-of-plane bending moments for the first blade (the key blade) for all 4 propellers.

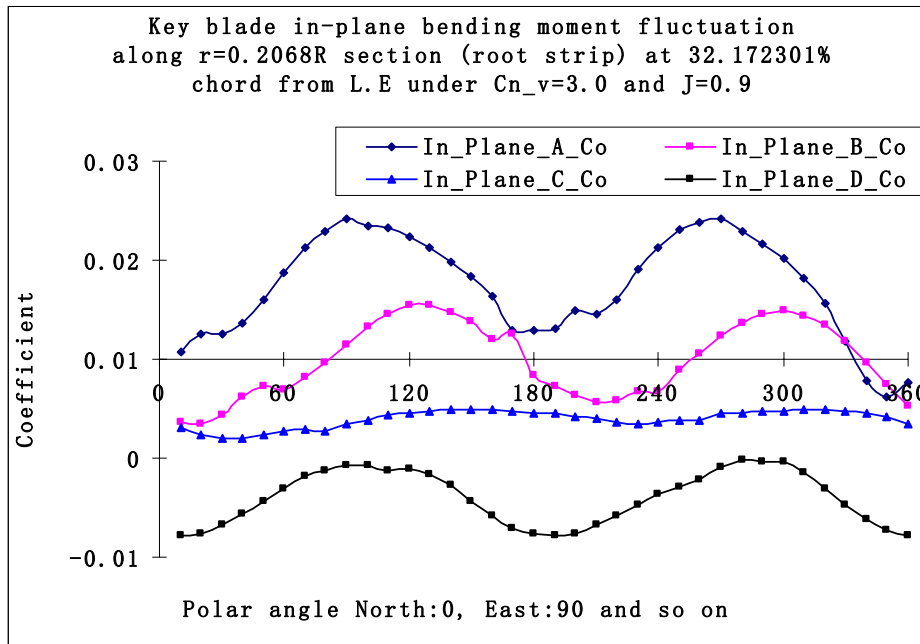


Figure 19. In-plane bending moment fluctuation of the first blade (coefficient).

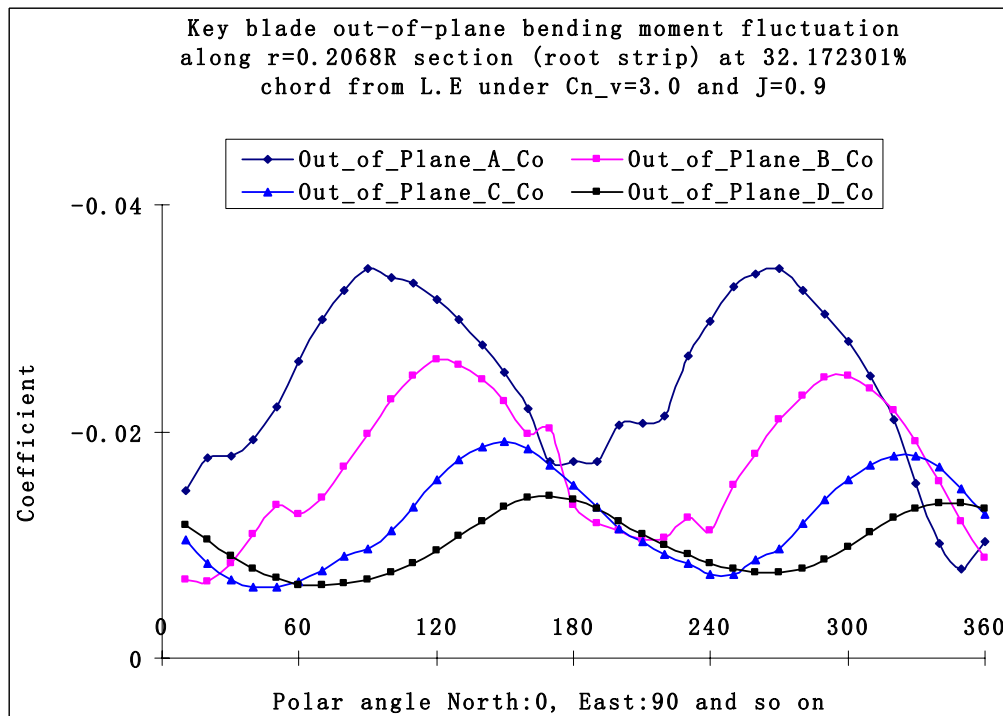


Figure 20. Out-of-plane bending moment fluctuation of the first blade (coefficient).

Figures 21, 22 and 23 show blade  $C_p$  distribution and maximum allowable sectional  $C_p$  to avoid cavitation, for propeller B's blades with a 36-degree skew (plots for propellers A, C and D are omitted).

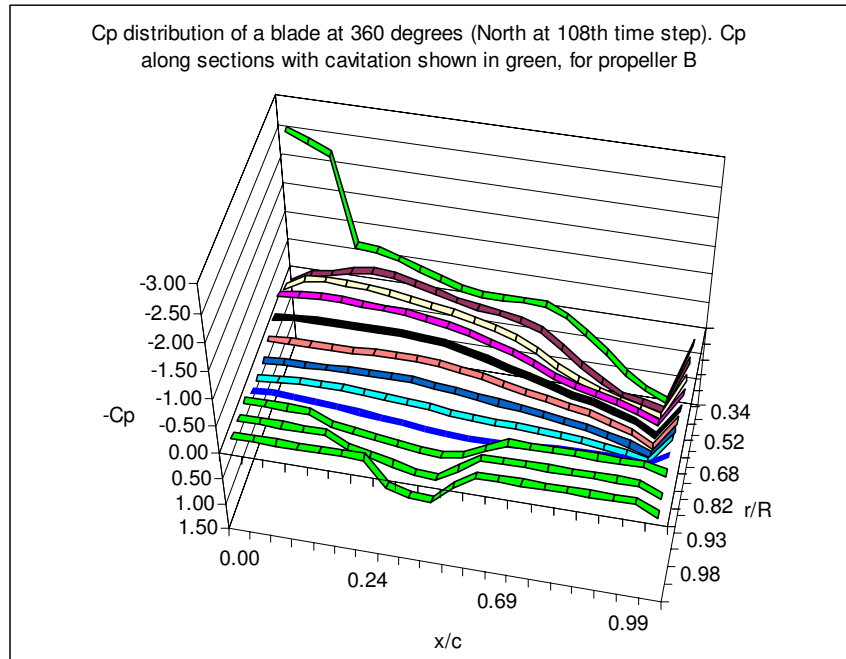


Figure 21.  $C_p$  distribution for the key blade at the 108 time step (0 degree North).

In Figure 21, sections (strips) having cavitation are shown in green. It can be seen that at the leading edge, section 1 has cavitation. Tip sections 10-12 also have cavitation. It is noted that tip cavitation occurred at both the trailing edge and the leading edge of the sections. An improvement on tip section geometry (pitch or camber or a combination of both) should reduce the chance for cavitation. Again, a modified sectional shape (ordinates in terms of camber, thickness and pitch value) might eliminate or reduce the cavitation.

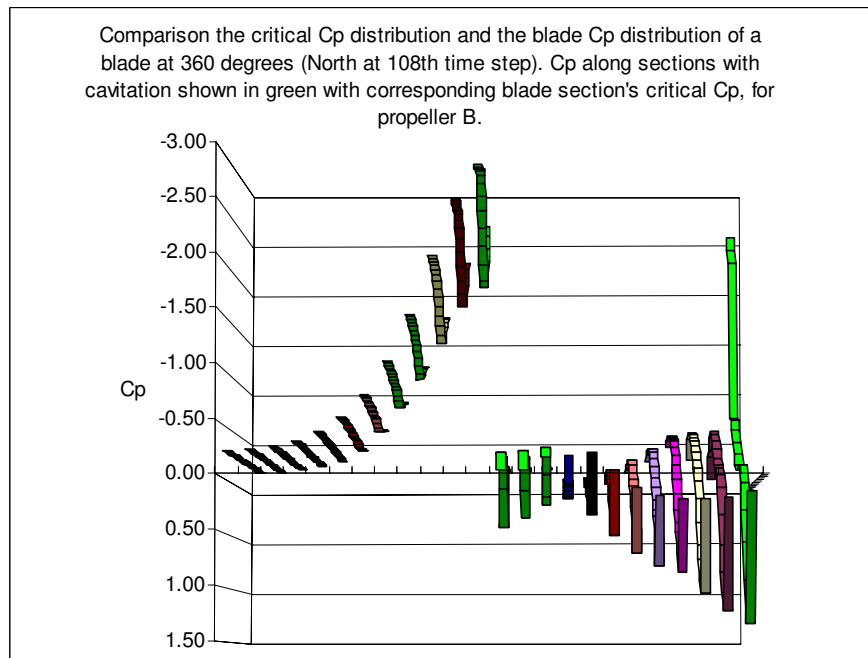


Figure 22. Comparison the  $C_p$  distribution for the key blade at the 108th time step (0 degree North) and the maximum local allowable cavitation pressure (side view).

Figure 22 shows that the  $C_p$  near the root sections (strips 2-7) is much lower than the cavitation limit. Increasing pitch value of these 5 sections to move  $C_p$  close to the cavitation limit will increase total thrust without causing cavitation.

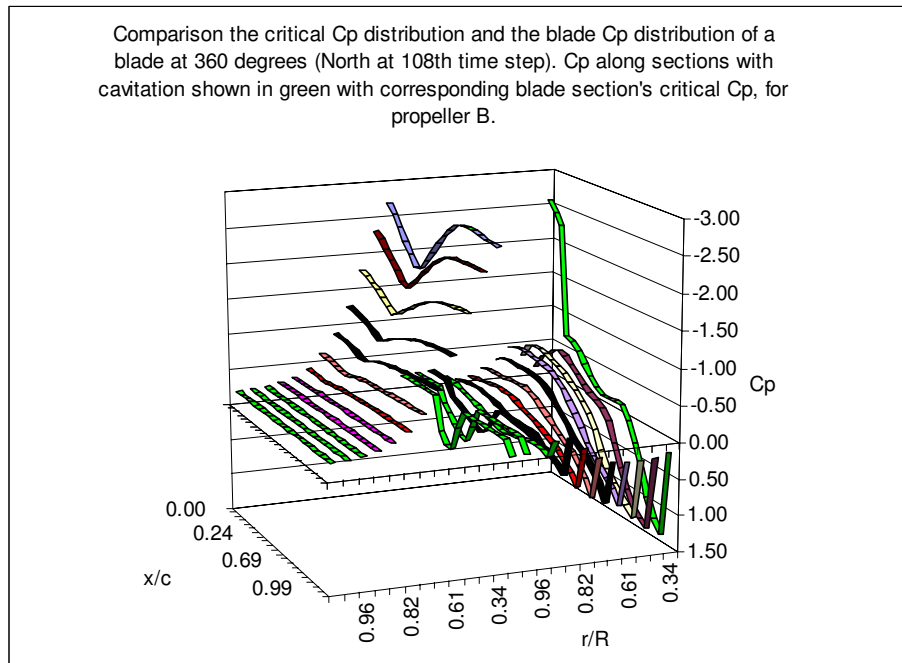


Figure 23. Comparison of the  $C_p$  distribution for the key blade at the 73<sup>rd</sup> time step (10 degrees East of North) and the maximum local allowable cavitation pressure (bird-eye view).

An improvement can be made for the tip sections as the  $C_p$  at the tip seems to produce a much larger  $C_p$  than other tip sections. A suggested improvement would be for the tip sectional profile to have a reduced pitch value, or smaller camber or thickness distribution. A PROPELLA optimization example to improve propeller efficiency with reduced cavitation can be found in a recent work by Liu et al. [6]. It is noted that PROPELLA cannot model the tip geometry accurately due to the abrupt changes in chord length, although a hyperboloid panel formulation was used.

Figure 24 shows a blended color image that simulates cavitation area generated by PROPELLA for the propeller B (inflow wake has been shifted by 90 degrees).

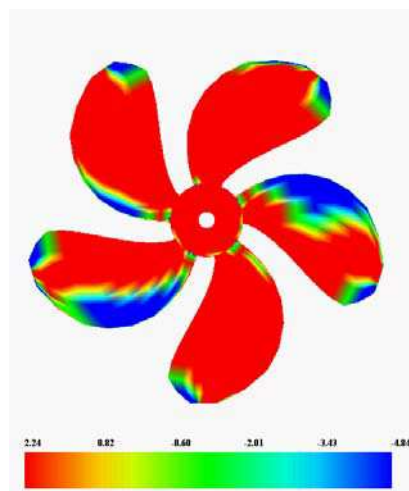


Figure 24. Blended color image simulating unsteady cavitation on the blades of propeller B.

### 3. Conclusion

PROPELLA was revalidated for behind-ship cavitation assessments using a series of existing skewed propellers. The largest breakdown of thrust and torque under open water cavitation conditions occurred with the Propeller A (zero skew). As skew was increased, the effect of cavitation was shown to decrease. The results also showed that the use of skew reduced the shaft torque and thrust fluctuation substantially, and also reduced the load fluctuations for individual blades. The blade spindle torque was found to be maximum for Propeller D, which had the most skew. In-plane bending moment was found to be maximum for Propeller A (zero skew) and the lowest level of fluctuation was for Propeller C (72-degree skew). Out-of-plane bending moment was highest for Propeller A and was lowest for Propeller D, which also had the lowest level of fluctuation. Cavitation was predicted for the root section (1<sup>st</sup> strip) and the blade sections at the tip region (at the 10, 11 and 12<sup>th</sup> strips). By comparing the predicted maximum allowable  $C_p$  at each panel with the corresponding propeller produced  $C_p$ , it can be seen that PROPELLA can be a useful tool to assess cavitation performance. PROPELLA can also be used to examine possible geometry changes, such as pitch or blade section modifications at the blade tip, to improve propeller performance while minimizing the occurrence of cavitation.

### Acknowledgement

The authors wish to thank National Research Council Canada - Institute for Ocean Technology and Oceanic Consulting Corporation for their support.

### References

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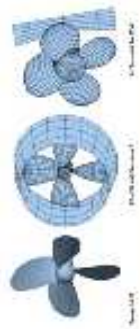


## PROPELLA: A Simulation Package for Marine Propeller Performance Evaluation, Creative Design and Manufacturing



### PROPELLA: Introduction

PROPELLA is an advanced package designed to aid marine propeller research, create design alternatives, optimize PROPELLA and to assist the user in the design of a propeller. It is a powerful tool for the marine propeller designer. It is designed to help the user in the design of a propeller. It is designed to help the user in the design of a propeller. It is designed to help the user in the design of a propeller.



### PROPELLA: Functionality

- The main functionality of PROPELLA is to provide highly detailed 3D models and data for the marine propeller designer. These data include:
  - Performance data for the propeller, including efficiency, torque, and power.
  - Flow field data, including velocity, pressure, and turbulence.
  - Structural data, including stress, strain, and deformation.
  - Manufacturing data, including tooling and material requirements.
  - Cost data, including material and labor costs.
  - Time-to-market data, including lead time and delivery dates.
  - Environmental data, including noise and vibration.
  - Regulatory data, including compliance with international standards.
  - Customer data, including contact information and preferences.

### PROPELLA: How does it work?

PROPELLA uses the most advanced CFD techniques to simulate the flow field around the propeller. It uses a highly detailed mesh to capture the complex flow field. It uses a highly detailed mesh to capture the complex flow field. It uses a highly detailed mesh to capture the complex flow field.

### PROPELLA: Capabilities

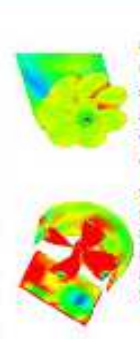
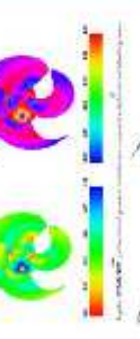
The capabilities of PROPELLA include:
 

- 3D modeling and meshing of the propeller and hull.
- CFD simulation of the flow field around the propeller.
- Structural analysis of the propeller and hull.
- Manufacturing simulation of the propeller and hull.
- Cost estimation of the propeller and hull.
- Time-to-market estimation of the propeller and hull.
- Environmental simulation of the propeller and hull.
- Regulatory compliance simulation of the propeller and hull.
- Customer relationship management simulation of the propeller and hull.



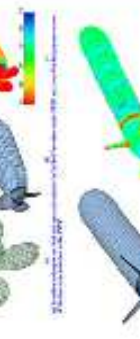
### Analysis of Hydrodynamic Performance of a Typical Screw Propeller

The hydrodynamic performance of a typical screw propeller is analyzed using PROPELLA. The analysis shows that the propeller has a high efficiency and low torque. The analysis shows that the propeller has a high efficiency and low torque. The analysis shows that the propeller has a high efficiency and low torque.



### Analyzing Padded Propeller

The Gated PROPELLA is used to analyze the hydrodynamic performance of a padded propeller. The analysis shows that the padded propeller has a higher efficiency than a standard propeller. The analysis shows that the padded propeller has a higher efficiency than a standard propeller. The analysis shows that the padded propeller has a higher efficiency than a standard propeller.



### Conclusion

PROPELLA is a highly capable CFD package designed to assist the marine propeller designer in the design and manufacturing of marine propellers. The main functionality of PROPELLA is to provide hydrodynamic, structural, and manufacturing simulation data. It should be considered as a great resource for the marine propeller designer. It should be considered as a great resource for the marine propeller designer. It should be considered as a great resource for the marine propeller designer.

### Acknowledgments

Special thanks to the Institute and individuals who supported the development of this Package.